

### Introduction:

The SZ-4040 are aesthetically superior version of their predecessors.

The SZ-4040 are single set point controllers. They are specifically designed for RH control applications wherein the output relay cuts off at set point and is restarted at a RH of set point plus differential in direct control action(P1=0).

Additionally the SZ-4040 offer several protection features that are easily understood by the examples in the instructions below.

A number  $\,$  of parameters are displayed alphanumerically to set up the instruments for each specific application.

1

the SET key for 2 seconds  Min Max Fac. P3 P2 70% +1% -1% 70%	lay will change to set value. set point value can now be ged by using the UP/DOWN After setting the desired e, press the SET key and will see "" which rms that the set point has
Min Max Fac. cont beel	
P3 P2 70% beer	IIIIS IIIAI IIIE SEI DOIIII IIAS
0==	stored in memory.
SET	

# OPERATING INSTRUCTIONS



SZ-4040

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To set other parameters	
Press & hold DOWN(prg) key for 2 seconds.	Display will show P1 & flash. To go to other parameters, use UP/DOWN keys.
prg	

4

P1 Parameter		Function: To select control action type (Inverse / Direct).	
To change the P1 parameter, press the SET key.		P1=0 Direct action If the RH increases and reaches set point plus differential the Relay1 is Started. And then turn off when the RH reaches the set point value again.	
Min Max	Fac.	P 1 = 1 Inverse action	
0 1	0	If the RH decreases and reaches set point minus differential the Relay1 is activated and then turn off when RH reaches the set point value again.	

LL Parameter			Function: To set Low scaling limit of sensor.
the L para	meter s the		Use UP/DOWN keys to set desired value.
Min	Max	Fac.	Example: If this set to HL 100%
0%	P3 -1%	0%	and LL set to 0% then at sensor value will be 0-100% over output
			1 (4-20mA) value.

P3 Parameter  To change the P3 parameter, press the SET key.			Function: To set Low alarm set point.
			Use UP/DOWN keys to set desired value. Once set at a particular value, this will not allow the set point to go below this value.
Min I	Max	Fac.	
LL +1%	SP -1%	30%	Example: If P3 = 30% and RH decreases below P3 then alarm
"LA" (Message on display)			relay will be activated. And display will show "LA" Low Alarm.

HL Para	meter		Function: To set High scaling limit of sensor.
the F	meter, s the		Use UP/DOWN keys to set desired value.
Min	Max	Fac.	Example: If this set to HL 100%
P2 +1%	100%	100%	and LL set to 0% then at sensor value will be 0-100% over output (0-1Vdc) value.

	set point.
To change the P2 parameter, press the SET key.	Use UP/DOWN keys to set desired value. Once set at a particular value, this will not allow the set point to go above this value.
Min Max Fac.	Example: If P2 = 90% and RH increase above then alarm relay will be activated and display will show "HA" High Alarm.
SP HL 70%	
<b>"HA"</b> (Message on display)	g

P4 Para	meter		Function: To set the differential.		
the F para	meter, s the		Use UP/DOWN keys to set desired value. Differential between cut out and cut in, RH can be set between 1% to 20%.		
Min	Max	Fac.	Example (in direct mode) :		
1%	20%	2%	If the set point is set at 60% and differential is set at 2%, then when		
			the system reaches 60%, the relay will cut out. Since the differential is 2%, the relay will cut in (restart) at 62% (60%+2%).		
			10		

P5 Para	meter		Function: To set probe calibration.
the F	meter, s the		Use UP/DOWN keys to set desired value. In time it may be possible that the display may be offset by a percentages or so. To compensate for this error, you may need to add or minus the percentages required to achieve the correct RH. Setting value is from -10% to + 10%.
Min	Max	Fac.	Example: The RH on the display is 52%, whereas the actual RH is 52%. You will need to
-10%	10%	0%	
			actual RT is 32%. You will need to set the P5 mode to 2%, which means that once out of the programming mode, the RH will show 52% (50%+2%).

To change the AL parameter press the SET key.  Min Max Fac.  0 Min 30 Min 1 Min to 1 Min once the power is switch on, the alarm for HA/LA will not activate for 1 minutes after the power is switched on. This is most useful to avoid the nuisance alarms.	AL Parameter	Function: To set power on alarm delay for HA/LA.	
0 Min 30 Min 1 Min to 1 min, once the power is switch on, the alarm for HA/LA will not activate for 1 minutes after the power is switched on. This is most	the AL parameter press the		
on, the alarm for HA/LA will not activate for 1 minutes after the power is switched on. This is most	Min Max Fac.	Example: If you set this parameter	
	0 Min   30 Min   1 Min	to 1min, once the power is switch on, the alarm for HA/LA will not activate for 1 minutes after the power is switched on. This is most	

PA Parameter			Function: To change password.
PA p pres key	nange t aramet s the se when d vs PA .	er, et	Use UP/DOWN keys to change password.
			User can not enter into program mode, if correct password is not
Min	Max	Fac.	entered.
0	999	-	

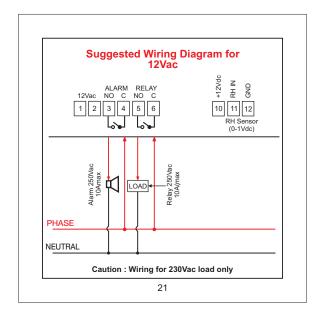
P6 Parameter	Function : To set time delay between relay restart time.	
To change the P6 parameter, press the SET key.	Use UP/DOWN keys to set desired value. This parameter is used to protect the relay from restarting in a short period of time and can be set between 0 to 30 minutes.	
Min Max Fac.	Example : If this parameter is set	
0 Min 30 Min 1 Min	at 1 minutes, the relay will cut off at the set point, but will not restart	
R1 -₩-	for a minimum of 1 minutes, even if the differential is achieved earlier. This parameter is good to protect the life of the load on relay or even in applications where the probe is placed at places where there are sudden & short changes in RH like above a cold room door.	

E1 Para	meter		Function : Relay status on Probe Failure.
the E	meter s the		Use UP/DOWN keys to set desired value.  When set to 0 = The relay status is OFF. 1 = The relay status is ON.
Min	Max	Fac.	
0	1	0	

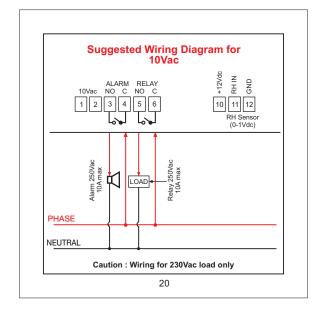
To change the LP parameter press the SET key.  Min Max Fac.  0 1 1 1  "LP"  (Message on display)  Use UP/DOWN keys to set desired value.  This parameter can lock the keypad so that tampering is not possible by by-standers.  0 = keypad unlocked 1 = keypad locked  When locked all parameters can only be viewed, but not modified.	LP Parameter	Function: To lock keypad.
Min Max Fac.  0 1 1 1 When locked all parameters can only be viewed, but not modified.	the LP parameter press the	desired value. This parameter can lock the keypad so that tampering is not possible by by-standers.  0 = keypad unlocked
only be viewed, but not modified.  "LP"	Min Max Fac.	i – keypau lockeu
<u></u>	0 1 1	· ·

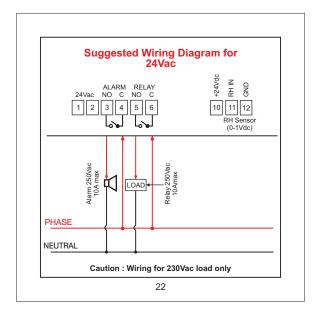
FS Para	me	ter	Function: To restore default settings of the controller.
To change the FS parameter press the SET key.			When set to 1 all parameters are programmed to factory values. Useful to debug setting related problems.
Min Ma	ах	Fac.	
0 ′	1	0	
EP Parame	ter		Function: To end programming.
To end programming press the SET key		ıg	Once the set key is pressed, the controller goes into the normal mode and displays the RH and all settings are recorded.

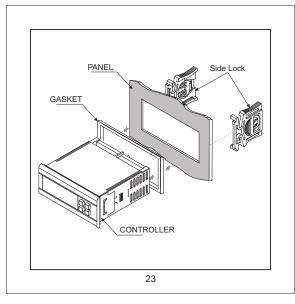
	Technical data
Housing	: Black ABS plastic.
Front cover	: Red Polycarbonate Plastic.
Dimensions	: Front - 75 X 34.5 mm,
	Depth - 71 mm (w/o back lid).
Panel Cutout	: 29 X 71mm
Mounting	: Flush panel mounting with fasteners
	on : Front panel is waterproof& I.P 65 rated
Connections	
	2.5sq mm terminal only.
	: 3x14.2 mm (0.56") LED.
	: Non-volatile EEPROM memory.
	: 10VAC, 12VAC or 24VAC.
	<b>ip.</b> : 5°C to 50°C(non-condensing).
	: -20°C to 70°C(non-condensing).
	: 10A/250Vac, C-NO
Alarm	. 10,1200140, 0 110
Input	: RH sensor (0-1Vdc).
	: LL-HL(0-100%).
Resolution	: 1%.



Message	Description	Parameter
PP	Probe short circuit, circuit open or without probe, or RH > 0% or < 100%	HL, LL
R1 ● On/Off	R1 Relay on/off	SP, P4
R1 +	Time delay in progress	P6
<b>"HA"</b> Flashing	High Alarm	P2
<b>"LA"</b> Flashing	Low Alarm	P3
<b>"LP"</b> Flashing	Keypad locked/unlocked	LP
♣ <del>★</del> Flashing		AL







Installation: Fixing and dimensions of panel models: To fix the unit, slide the fastener ① through the guides ② as per the position shown in the figure. Move the fastener in the direction of the arrow, pressing tab ③ it permits to move the fastener in the opposite direction of the arrow. Once the controller has been connected, they should be covered with the Backlid ④ (Optional). Silicon sealant should be applied along the perimeter of the panel cut out or a rubber 'O' ring supplied before the unit is fitted to obtain IP65 grade.

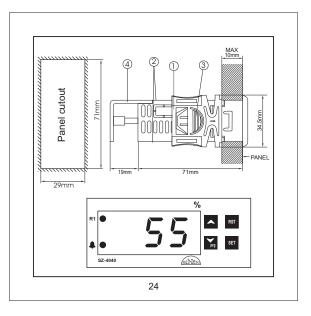
**Controller**: Controller should be installed in a place protected by vibration, water and corrosive gasses and where ambient temperature does not exceed the values specified in the technical data.

**Probe**: To give a correct reading, the probe must be installed in a place protected from thermal influences, which may affect the temperature to be controlled.

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### CAUTION

WIRING: The probe and its corresponding wires should never be installed in a conduit next to control or power supply lines. The electrical wiring should be done as shown in the diagram. The power supply circuit should be connected to a protection switch. The terminals admit wires of upto 2.5sq mm.

**WARNING:** Improper wiring may cause irreparable damage and personal injury. Kindly ensure that wiring is done by qualified personnel only.

Maintenance: Cleaning: Clean the surface of the controller with a soft moist cloth. Do not use abrasive detergents, petrol, alcohol or solvents.

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# **OUR OTHER PRODUCTS**



Cold Room Controller

Chiller Controller

Two Compressors Controller Heating Controller

> Humidity Controller Pressure Controller



Ball Valves Globe Valves Hand Valves Flow Switches Solenoid Valves

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