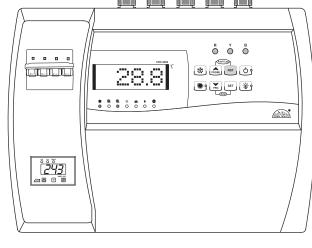
# COLD ROOM ELECTRICAL PANEL User Manual





**CRC-2052** 



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#### Features:

This controller controls the defrost in the system based on either an electrical heater where the compressor is stopped, or at cycle inversion using warm gas where the compressor keeps on working.

There are safety features which include shutting down the system incase of a fault from a pressure control or similar device.

A series of "safety controls" (delay at start-up, minimum disable time, minimum time between activation) protects the compressors from close starts. In case of probe error or temperature alarm, the instrument signals the event through acoustic signal and by closing the relay contact. By pressing the mute key, the buzzer is silenced.

A number of parameters are displayed alphanumerically to set up the instrument for each specific function.

Computer Connectivity over RS485 and Remote monitoring (Optional).

Single Operation Quick Freeze Mode(Press key for 2 sec), set system in quick freeze mode which is time based for that period new set point will be lower than running set point and system will try to achieve that set point, after time period over set point will be normal set point.

# Items included

NO.	ITEMS	QTY
1.	CONTROLLER	1
2.	NTC SENSOR 5 METER	2
3.	CATALOGUE	1
4.	8 X 38 SCREW WITH RAWL PLUG	4

# Key Introduction

*	Used to enter in manual defrost and to stop defrost if defrosting is ON.
PROBE	Used to increment / scroll UP in Program Mode. When not in any mode if this key is pressed for 2 secs controller will enter in display Probe mode where Evap temperature can be viewed.
RST	Used to come mute the buzzer/Alarm & to exit any mode.
Fault Log  RST  RST	Used to enter in fault log mode.
Ф	Used to switch OFF/ON the controller.
	Used to enter in quick freeze mode.
PRG	Used to decrement / scroll down in Program mode. Used to enter into the program mode.
SET	Used to enter into the Set mode. Also used as enter key if controller is in Set mode/program mode. Also used to save changed value.
PRG SET	Used to enter in display Amp. mode where compressor current can be viewed.
- <u>@</u> -	Used to switch OFF/ON the light.

# Fault Messages :

Ht	High temperature alarm for Room temperature means, room temperature is equal or above the set value of P2 parameter.			
Lt	Low temperature alarm for Room temperature means, room temperature is equal or below the set value of P3 parameter.			
PP	Room temperature fail means, Room sensor not connected or out of range.			
E-PP	Evaporator temperature fail means, Evaporator sensor not connected or out of range.			
DO	Door Input Fault.			
SPPR	SPPR Fault.			
C-OL	Compressor over load fault.			
C-UL	Compressor under load fault.			
HP	HP fault.			
LP	LP fault.			
AUX/CTH	Auxiliary fault / Compressor Thermal Fault .			
OPS	Oil Pressure Switch Fault.			
C-PD	Compressor switched ON for Pump down in manual defrost			

# **LED Indication**

Messages	Mode	Discription
Wiessages		Бізсприон
*	ON OFF Flashing	Comp. Relay ON. Comp. Relay OFF. Comp. Relay Time delay.
<b>€</b> c	ON OFF	Cond. Relay ON. Cond. Relay OFF.
<b>₹</b> e	ON OFF Flashing	Evap. Relay ON. Evap. Relay OFF. Evap. Relay Time delay.
*	ON OFF Flashing	Defrost Relay ON. Defrost Relay OFF. Defrost Relay Time delay.
夷	ON OFF	LSV Relay ON. LSV Relay OFF.
4	ON OFF	Alarm Relay ON. Alarm Relay OFF.
$\Theta$	Flashing	Controller is in drip time.
₩	ON OFF	Controller is in quick freeze mode. Controller is not in quick freeze mode.
Q	OFF ON	Power OFF. Power ON.
- <u>`</u> @j-	ON OFF	Light Relay ON. Light Relay OFF.
R	ON OFF	R-phase present. R-phase absent.
Y	ON OFF	Y-phase present. Y-phase absent.
В	B ON B-phase present. B-phase absent.	

	Min: MINIMUM Max : MAXIMUM Fact. Set : FACTORY SETTING(DEFAULT)					
		Descript	ion of pa	rameters and functions.		
Sr. No.		Parame	ter	Parameter setting method		
			S	SET MODE		
To set other parameter Press & hold SET key for 2 seconds  SET				Display will show 'SP' and scroll the description of the parameter. To go to other parameters, use UP / DOWN keys. After desired value, press the SET key & you will see "" which confirms that the parameter value has been stored in memory.		
01	SP			To set the cut-out point of the controller.		
		Set Point p set key. Range	parameter,	Display will change to set value. The set point value can now be changed by using the UP/DOWN key.		
Mi	in	Max	Fact. Set	QFS = Quick Freeze Set Point		
QFS-	+0.5	P2-0.5°C	-20.0°C			
02	QFS	3		To set the quick freeze set point.		
To ch	ange the	e QFS parar set key.	neter,	Use UP/DOWN keys to set desired value.  If controller is in quick freeze mode then		
		Range		compressor will cut in/ cut out as per this		
Mi	n	Max	Fact. Set	set point till the quick freeze duration is over.		
P3+	0.5	SP-0.5	-25.0°C	SP : Set Point.		
03	EXI	Т		End of set mode		
			PRO	GRAM MODE		
To set other parameter Press & hold PRG key for 2 seconds  PRG				Display will show '0000'. Set correct password to enter into program mode. The display will show 'P2' and scroll the description of the parameter.  To go to other parameters, use UP / DOWN keys. After desired value, press the SET key & you will see "" which confirms that the parameter value has been stored in memory.		

	ı	Descripti	ion of pa	rameters and functions.
Sr. No.	Parameter			Parameter setting method
01	P2 Para	ameter		Function: To set allowable high temperature limit.
		P2 parame set key.	eter,	Use UP/DOWN key to set desired value. Once set at a particular value, this will not allow the set point to go above this
		Range		value and below P3 setting.
Mi	n	Max	Fact. Set	<b>Example</b> : Setting this parameter at 50.0°C will not allow the set point to go
SP+0	.5°C	50.0°C	50.0°C	above 50.0°C also if the temperature
	(N	lessage on Displa	ay)	reaches 50.0°C, the display will show HT (High Temperature). The alarm will be ON. But at power on till the ADT delay is over controller will not generate HT Alarm.
02	P3 Para	ameter		Function: To set allowable low temperature limit.
		P3 parame set key.	eter,	Use UP/DOWN key to set desired value. Once set at a particular value, this will not allow the set point to go below this value and above P2 setting.
		Range		
Mi	n	Max	Fact. Set	
-40.0	)°C	QFS- 0.5°C	-40.0°C	<b>Example</b> : Setting this parameter at -40.0°C will not allow the set point to go below -40.0°C also if the temperature
	(N	lessage on Displa	ау)	reaches -40.0°C, the display will show LT (Low Temperature). The alarm will be ON.
P4 Parameter				Function: To set the differential for compressor restart.
To change P4 parameter, press the set key.			ter,	Use UP/DOWN keys to set desired value.
	Range			Example(Cooling Mode): If the set point is set at 10.0°C and differential is set
Mi	Min Max Fact. Set		Fact. Set	2.0°C, then when the system reache
0.5	°C	C 20.0°C 2.0°C 10.0°C, the comp. relay the differential is 2.0°C,		10.0°C, the comp. relay will cutout. Since the differential is 2.0°C, the comp. Relay
				will cutin at 12.0°C (10.0°C + 2.0°C).

		Descript	ion of pa	rameters and functions.
Sr. No.	Parameter		ter	Parameter setting method
04	P5 Para	ameter		<b>Function</b> : To set room probe calibration.
		P5 parame set key.	eter,	Use UP/DOWN keys to set desired value. In time it may be possible that the display may be offset by a degree or so.
		Range		To compensate this error, you may need
Mi	n	Max	Fact. Set	to add or minus the degrees required to achieve the correct temperature.
-10.0	O <sub>o</sub> C	10.0°C	0.0°C	<b>,</b>
				<b>Example</b> : The temperature on the display is 28.0°C, whereas the actual temperature is 30.0°C. You may need to set this parameter to 2.0°C, which means that once out of the programming parameter, the display will show the temperature 30.0°C (28.0°C+2.0°C).
05	P6 Para	ameter		Function: To set time delay between compressor relay restart time.
		P6 parame set key.	eter,	Use UP/DOWN keys to set desired value. This parameter is used to protect the fan
		Range		from restarting in a short period of time and can be set between 0 to 20 minutes.
Mi	n	Max	Fact. Set	
1 M	lin	20 Min	3 Min	<b>Example</b> : If this parameter is set at 3 minutes, once compressor will cut off at the set temperature, it will not restart for a
				minimum of 3 minutes, even if the differential is achieved earlier. This parameter is good to protect the life of the compressor when there are power fluctuations and the compressor is switched off and on within a few seconds.

	ı	Descript	ion of pa	rameters and functions.
Sr. No.	Parameter		ter	Parameter setting method
06	P7 Para	ameter		Function: To set duration of defrost.
		the P7 par set key.	ameter,	Use UP/DOWN keys to set desired value. This is maximum amount of time allowed
		Range		for defrost. If set to 0, there will be no defrost cycle.
Mi	n	Max	Fact. Set	,
0 M	lin	99 Min	30 Min	<b>Example :</b> If P7 is set to 15 Mins and P8 parameter is set to 1 Hr. then after every 1
				Hr defrosting will take place for 15 mins.
07	P8 Para	ameter		Function: To set defrost frequency.
		the P8 par	ameter,	Use UP/DOWN keys to set desired value.
press	the	set key.		This is the amount of time between two defrost cycles.
		Range		dell'ost cycles.
Mi		Max	Fact. Set	Example : same as P7 parameter.
1 F	ŀr	31 Hrs	6 Hr	
08	P9 Para	ameter		Function: To set power on defrost delay.
		the P9 par set key.	ameter,	Use UP/DOWN keys to set desired value.  This is the amount of time at power on
		Range		after which defrosting will take place
Mi	n	Max	Fact. Set	once.
0 N	lin	99 Min	0 Min	If this parameter is set to 0, there will be no power ON defrost.
				<b>Example</b> : If P9 parameter is 30 mins then at power after 30 mins defrosting will take place once.

		Descripti	on of pa	rameters and functions.
Sr. No.	Parameter		er	Parameter setting method
09	P10 Para	ameter		Function: To set type of defrost.
		the P10 Paset key.	arameter,	Use UP/DOWN keys to set desired value.
		Range		HTR: Heater defrost where compressor is OFF.
Mi	n	Max	Fact. Set	HTG : Hot Gas defrost where compressor is ON.
НТ	R	HTG	HTR	IS ON.
10	P11 Para	ameter		Function: To set drip time for defrost.
		the P11 Pa set key.	arameter,	Use UP/DOWN keys to set desired value.  During this period Compressor,
		Range		Evaporator Fan, LSV relay and Heater will stay OFF so that the defrost water can
Mi	n	Max	Fact. Set	drain out.
0 N	1in	30 Min	1 Min	
11	P12 Para	ameter		<b>Function</b> : To set type of computation for defrost time
		the P12 Paset key.	arameter,	Use UP/DOWN keys to set desired value. <b>REAL = Total of real time.</b>
		Range		<b>Example:</b> This means that the time calculation for defrost frequency will be
Mi	n	Max	Fact. Set	for the total hours the unit has been
RE	AL	CRH	REAL	running. CRH - Sum of total compressor
				operating times. This means that for time calculation, the unit will add the total time the compressor has been in an ON mode. It keeps a record of the hours worked +/-½ Hour incase of a power failure.  Example: If Defrost frequency is set to 6hrs. and 3.45 hrs have passed after unit has started and power fails, then defrost cycle will stat after 3½ hours when power resumes.

	I	Descripti	on of pa	rameters and functions.
Sr. No.	Parameter			Parameter setting method
12	P13 Para	ameter		Function: To set defrost stop temperature
		the P13 Paset key.	arameter,	Use UP/DOWN keys to set desired value.  If coil/Evap temperature is reached upto this temperature defrost will stop.
		Range		
Mi	n	Max	Fact. Set	<b>Example:</b> If this parameter is set to 4.0°C, then if defrosting is in progress
-40.0	O°C	50.0°C	4.0°C	then when temperature reaches 4.0°C,
				the defrost process will stop.
13	DI-E Para	) ameter		Function: To select AUX or compressor thermal trip digital I/P
		the DI-D P set key.	arameter ,	Use UP/DOWN keys to set desired value.
		Range		If Selected as "AUX" then at fault it will
Mi	n	Max	Fact. Set	display "AUX" on display.
AU	X	CTH	CTH	If Selected as "CTH" then at fault it will
				display "CTH".
14	OPS Para	S ameter		Function: To Enable / Disable OPS I/P.
		the OPS F set key.	arameter,	Use UP/DOWN keys to set desired value.
		Range		ENB : OPS I/P is enabled.
Mi	n	Max	Fact. Set	DIS : OPS I/P is disabled.
DI	S	ENB	ENB	

	-	Descripti	on of pa	rameters and functions.
Sr. No.	Parameter		er	Parameter setting method
15	QFD Para	) ameter		Function: To set quick freeze duration.
		the QFD P set key.	arameter,	Use UP/DOWN keys to set desired value.
		Range		This is the maximum amount of time allowed for Quick Freeze. If set to "0",
Mi	n	Max	Fact. Set	there will be no quick freeze.
0 H	-lr	12 Hrs	2 Hr	<b>Example :</b> If QFS is set to -20.0°C, and quick freeze duration is set to 1 hr ,then when it is in quick freeze mode, then the Comp. will work on -20.0°C set point for 1hr.
16	CNE Para	06 ameter		Function: To set condenser ON delay timings.
		the CND6, press the	set key.	Use UP/DOWN keys to set desired value.
		Range		When Compressor delay over Condenser Fan will come ON first, after cond. On delay over Comp will come ON.
Mi	n	Max	Fact. Set	
0 S	ec	30 Sec	15 Sec	
17	CNE Para	07 ameter		Function: To set condenser status at hot gas defrost.
		the CND7 , press the	set key.	Use UP/DOWN keys to set desired value.  This function is used to decide the
		Range		condenser status when hot gas defrost is
Mi	n	Max	Fact. Set	ON. This parameter is not applicable for Heater defrost.
OF	F	ON	OFF	At hot gas defrost,  OFF: Condenser will be OFF
				ON: Condenser will be ON

	ı	Descript	ion of pa	rameters and functions.
Sr. No.	Parameter		ter	Parameter setting method
18	L1 Parameter			Function: To set Evaporator Fan stop temperature.
To ch press	ange the	the L1 par set key.	ameter,	Use UP/DOWN keys to set desired value. This setting is used to limit the Max
		Range		temperature beyond which the Evap.Fai
Mi		Max	Fact. Set	will cut off. <b>Example:</b> If this parameter is set to 2.0°
-40.0	)°C	50.0°C	2.0°C	then Evap. Fan will cut OFF at 2.0°C.
19	L2 Para	ameter		<b>Function</b> : To set Evaporator Restart Delay.
		the L2 par	ameter,	Use UP/DOWN keys to set desired value
press	the	set key.		Once the fan get OFF at L1 condition, will not get restart until L2 duration is ove
		Range		Example: If this is set at 1 minutes, Evap Fan relay will cut off at the set by Evap Fan Stop TC. Parameter but the Fan w not come on for a minimum of 1 minute even if it's differential is achieved earlier.
Mi	n	Max	Fact. Set	
0 N	lin	20 Min	1 Min	
20	L3 Para	ameter		Function: To set Evaporator Fan status at compressor off.
		the L3 par	ameter,	Use UP/DOWN keys to set desired value
press	the	set key.  Range		OFF : Evaporator Fan will be OFF at
Mi	n	Max	Fact. Set	compressor OFF. ON : Evaporator Fan will be ON at
OF		ON	ON	compressor OFF.
21	L4 Para	ameter		Function : To set Evaporator Fan differential.
		the L4 par	ameter,	Use UP/DOWN keys to set desired value
press	press the set key.			Example: If L1parameter is set to 2.0°0
Range				and if Evaporator Fan differenti parameter is set to 2.0°C,then Evap. Fa
Mi	n	Max	Fact. Set	will cut off at 2.0°C and restart only a
0.5	C O	20.0°C	2.0°C	10.0°C.  (2.0°C-2.0°C = 0.0°C)(L1 - L4)
0.5°C 20.0°C 2.0°C				

		Descripti	ion of pa	rameters and functions.
Sr. No.		Parameter		Parameter setting method
22	L5 Para	ameter		Function: To set Evaporator probe calibration.
To ch press	ange the	the L5 para	ameter,	Use UP/DOWN keys to set desired value.
		Range		In time it may be possible that the display may be offset by a degree or so. To
Mi	n	Max	Fact. Set	1
-10.0	O°C	10.0°C	0.0°C	achieve the correct temperature. Setting value is from -10.0°C to +10.0°C.
	ange	ameter the L7 para	ameter,	Function: To set Compressor- Evaporator Fan status at Door open condition.  Use UP/DOWN keys to set desired value.
		Range		At Door Open, NORM: Normal. FAN: Evaporator Fan OFF.
Mi	n	Max	Fact. Set	
NOF	RM	F-C	NORM	COMP : Compressor OFF. F-C : Compressor and Evaporator Fan OFF.
24	L8 Para	ameter		Function : To set Evaporator Fan status during defrost.
		the L8 para	ameter,	Use UP/DOWN keys to set desired value.  OFF: Evaporator Fan OFF during
		Range		defrost.
Mi	n	Max	Fact. Set	ON : Evaporator Fan ON during defrost.
OF	F	ON	OFF	
25	BUZ Para	ameter		Function : To enable / disable buzzer.
		the BUZ paset key.	arameter,	Use UP/DOWN keys to set desired value.  Example:
		Range		ENB : Buzzer enabled.
Mi	n	Max	Fact. Set	DIS: Buzzer disabled.
DI:	S	ENB	ENB	

	I	Descript	ion of pa	rameters and functions.
Sr. No.	Parameter		ter	Parameter setting method
26	AL Para	ameter		Function: This parameter is used to Enable / Disable alarm relay.
		the AL Par set key.	ameter,	Use UP/DOWN keys to set desired value. DIS: To deactivate Alarm Relay in fault
		Range		condition.
Mi	n	Max	Fact. Set	ENB : To activate Alarm Relay in fault
DIS	S	ENB	ENB	condition.
27	AD1 Para	ameter		Function: This parameter is used to set HT power on delay for alarm.
To ch press	ange the	the ADT paset key.	arameter,	Use UP/DOWN keys to set desired value. <b>Example</b> : If you set this parameter to 20,
		Range	ı	once the power is switched on, the HT alarm will not activate for 20 minutes after
Min		Max	Fact. Set	the power is switched on. This is most
0 M	lin	99 Min	30 Min	useful to avoid the nuisance alarms when the ambients are high when the machine is switched on after a long time.
28	ADE Para	) ameter		Function: This parameter is used for time delay to activate Alarm/Buzzer relay at Door Open.
		the ADD p	arameter,	Use UP/DOWN keys to set desired value. <b>Example:</b> This Parameter is set to 60 Sec & Door is open then Alarm/Buzzer will be
		Range		
Mi	n	Max	Fact. Set	ON after 60sec, if AL & BUZ parameters are
0 se	ес	600 sec	60 sec	enabled.
29	THD Parameter			<b>Function</b> : This parameter is used to set duration for temperature hold at door open.
		the THD p set key.	arameter,	Use UP/DOWN keys to set desired value.
		Range		<b>Example :</b> This Parameter is set to 60sec Room Temperature is -18.0°C & Door oper
Mi	n	Max	Fact. Set	condition occurs then Room Temp value -18.0°C at Door open condition will be hold
0 se	эс	180 sec	0 sec	for the 60sec, if Room Temperature is Cont

		Descripti	on of pa	rameters and functions.
Sr. No.	Parameter			Parameter setting method
				increasing. After over the Temperature hold duration display temperature will be increased by 0.1°C at every sec until it reaches current Room Temperature.
20	C-U Para	L ameter		Function: Under load limit for compressor current.
		the C-UL p set key.	arameter,	Use UP/DOWN keys to set desired value.
		Range		<b>Example :</b> If C-UL= 1.0A and compressor current is less than 1.0A then and exists till
Min	ı	Max	Fact. Set	C2 current sensing delay then it is
0.0	4	(C-OL -1.0)A	1.0A	registered as UL fault. Compressor will get OFF on this fault. If after 3 retries within 1 Hour current drawn is still less
				than 1.0Amp the controller will trip the compressor on fault and activate respective alarm relay. Also display will flash 'C-UL'. Controller will go in manual reset mode.
51	C-O Para	L ameter		<b>Function</b> : Over load limit for compressor current.
		the C-OL p set key.	oarameter,	Use UP/DOWN keys to set desired value.
Co	ntro	oller with 2	0A CT	<b>Example</b> : If C-OL= 15.0 A and compressor current is greater than 15.0 A then and exist till C2 current sensing delay
		Range		then C-OL fault exists and flash on
Min	1	Max	Fact. Set	display. Compressor will be tripped on this fault.
(C-U +1.0)		20.0A	15.0A	
Co	ntro	ller with 5	0A CT	NOTE: 20/50A CT option available while ordering controller.
		Range		
Min	1	Max	Fact. Set	
(C-U +1.0)		50.0A	30.0A	

		Descripti	ion of pa	rameters and functions.
Sr. No.	Parameter		ter	Parameter setting method
32	C2 Para	ameter		Function: Current sensing time delay.
		the C2 par set key.	ameter,	Use UP/DOWN keys to set desired value.
		Range		<b>Example :</b> If C2 = 5 sec then, any current fault will be valid only when it exists for
Mi	n	Max	Fact. Set	more than 5 sec.
5 S	ес	120 Sec	5 Sec	
33	D0 Para	ameter		Function: To enable or Disable HP sensing.
		the D0 par set key.	ameter,	Use UP/DOWN keys to set desired value.
		Range		Example : If this parameter is set to
Min		Max	Fact. Set	ENB : HP sensing is enabled. DIS : HP sensing is disabled.
DI	S	ENB	ENB	Setting this parameter to disable will
				ignore HP fault for compressor. If this parameter is set to Enable then controller will detect HP trip.
34	D1 Para	ameter		Function: To enable or disable LP sensing.
		D1parame set key.	ter,	Use UP/DOWN keys to set desired value.
		Range		Example: If this parameter is set to
Mi	n	Max	Fact. Set	
DI	S	ENB	ENB	DIS : LP sensing is disabled.  Setting this parameter to disable will
				ignore LP fault for compressor. If this parameter is set to Enable then controller will detect LP trip.

	ı	Descript	on of pa	rameters and functions.
Sr. No.		Parameter		Parameter setting method
35	D2 Para	ameter		Function: Fault sensing logic.
		D2 parame set key.	eter,	Use UP/DOWN keys to set desired value.  OV: 0V at HP/LP/AUX input will be
		Range		sensed as fault and trip the
Mi	n	Max	Fact. Set	compressor. 230V: 230V at HP/LP/AUX input will be
0\	/	230V	0V	sensed as fault and trip the compressor.
36	D3 Para	ameter		Function: To set LP sensing delay.
		D3 parame set key.	eter,	Use UP/DOWN keys to set desired value.
		Range		<b>Example:</b> If this parameter is set to 5 sec, then LP fault will be sensed only when
Mi	n	Max Fact. Set		
0 S	ec	180 Sec	30 Sec	
37	D4 Para	ameter		Function: To set reset mode for HP fault.
		D4 parame set key.	eter,	Use UP/DOWN keys to set desired value.
		Range		MAN : Manual Mode.
Mi	n	Max	Fact. Set	
MA	·Ν	AUTO	AUTO	If this parameter set to "MAN" mode HP
				fault will be cleared only after pressing reset key for 2 seconds. If this parameter is set to "AUTO" mode HP fault will be cleared automatically when it is healthy.

	Ī	Descript	ion of pa	rameters and functions.
Sr. No.		Paramet	ter	Parameter setting method
38	E1 Para	ameter		Function: To set Compressor Relay status on Probe Failure.
		E1 parame set key.	eter,	Use UP/DOWN keys to set desired value.
		Range		When set to ON : Relay will stay ON.
Mi	n	Max	Fact. Set	CYC: Relay performs a duty cycle of
10	٧	OFF	CYC	as per TON & TOFF . OFF : Relay will stay OFF.
39	TON Para	N ameter		Function: To set ON cycle time for compressor at room probe fail.
		TON parar set key.	neter,	Use UP/DOWN keys to set desired value.
		Range		At room probe fail condition when E parameter is selected as 'CYC' then the ON cycle is specified by TON parameter.
Mi	n	Max	Fact. Set	
1 N	lin	30 Min	10 Min	
40	TOF Para	F ameter		Function: To set OFF cycle time for compressor at room probe fail.
		TOFF para set key.	ameter,	Use UP/DOWN keys to set desired value.
		Range		At room probe fail condition when E
Mi	n	Max	Fact. Set	parameter is selected as 'CYC' then the OFF cycle is specified by TOFF
1 N	lin	30 Min	4 Min	parameter.
E7 Parameter				Function: To set Display at defrosting.
		E7 parame SET key.	eter,	Use UP/DOWN keys to set desired value
		Range		TEMP : During defrost, temperature will be dispalyed.
Min TEMP		Max	Fact. Set	will be dispalyed. DEFR: During defrost, 'Defrost ON'
				will scroll

		Descript	ion of pa	rameters and functions.
Sr. No.	Parameter		ter	Parameter setting method
42	E8 Para	ameter		Function: Defrost duration during Coil probe failure.
		E8 parame SET key.	eter,	Use UP/DOWN keys to set desired value.
		Range		<b>Example:</b> If this is set to 10 min, then manual defrost for 10 min will take place
Mi	n	Max	Fact. Set	
1 M	lin	15 Min	5 Min	
43	LD Para	ameter		Function: To set time delay to switch off the light.
		LD parame	eter,	Use UP/DOWN keys to set desired value.
press	the	SET key.  Range		This parameter is used set the time delay to automatically switch OFF the light. If LD is set to 0 then this parameter is disabled.
Mi	n	Max	Fact. Set	<b>Example :</b> If this parameter is set to 7 mins
0 M	lin	30 Min	7 Min	then, when light is switched ON, after 7 mins it will be switch OFF automatically.
44	LSD	) ameter		Function: This parameter is used to enable / disable light relay ON at door open.
To ch press	ange the	LSD parar SET key.	neter,	Use UP/DOWN keys to set desired value.  If this parameter is set to Enable then
		Range		whenever Door get open, the Light Relay
Mi	n	Max	Fact. Set	Will be ON.
DI	S	ENB	ENB	If this parameter is set to Disable then Light Relay will be ON/OFF functioning
				manually and as per LD parameter.
45	PDN Parameter			Function: To activate Solenoid Valve relay.
		PDN parar set key.	neter,	Use UP/DOWN keys to set desired value.
		Range		
Mi	n	Max	Fact. Set	
DI	S	EDEF	DIS	Cont.

		Descripti	ion of pa	rameters and functions.	
Sr. No.	Parameter			Parameter setting method	
				DIS: Pump down disable and SV relay will active only with Compressor except Hotgas defrost.	
				ETMP : Pump down enable at Set point when compressor tripped on Set Point.	
				EDEF: Pump down enable at Set point when heater defrost condition occurs.	
				Example: ETMP: If this parameter is set to ETMP then SV relay will be ON/FF & pump down at Set point.	
				EDEF: If this parameter is set to EDEF then SV relay will be ON/OFF on SP & pump down only at heater defrost condition.	
46	PW Para	ameter		Function: To change password.	
		the PW pa set key.	rameter,	Use UP/DOWN key to change the password.	
		Range		User can enter into program mode	
Mi	n	Max	Fact. Set	only if correct password is entered. If the	
0		9999	0	password is wrong it will show 'INVALID PASSWORD'.	
47	CRH Parameter			Function: To view Compressor run Hours.	
				It will display compressor run hours. It's a read only parameter.	
48	48 CCRH			Function : Clear Compressor Run Hours.	
		Range		If this parameter is set to 'YES'	
Mi	n	Max	Fact. Set	compressor run hours (CRH) are cleared.	
_	NO YES NO		ı		

		Descript	on of pa	rameters and functions.
Sr. No.	Parameter		er	Parameter setting method
49	ID Parameter			Function: To set Device ID.
		Device ID , press the	SET key.	This parameter is used to set the Device ID for the controller.
		Range		
Mi	n	Max	Fact. Set	
1		240	-	
50	LP Para	ameter		Function : To activate Keypad Lock.
		Keypad Lo , press the		This parameter can lock the keypad so that tempering is not possible by bystanders.
Mi	n	Range Max	Fact. Set	NO : deactivates keypad lock.
NO		YES	NO	YES : activates keypad lock.
				On activation, all the parameters can only be viewed, but not modified.  If the keypad is locked "LOCK" message will be displayed
51	PO Para	ameter		Function : To enable/disable Power Switch.
		PO param SET key.	eter,	Use UP/DOWN keys to get desired value & press SET key to confirm.
		Range		DIS : Disable power switch
Mi	n	Max	Fact. Set	ENB : Enables power switch  Controller has power switch, which if
DI	S	ENB	DIS	enable puts controller in active or stand by
		0		state.  If  key press for 2 seconds controller will go in stand by mode, display will be as per "PDIS" parameter.  To again switch to ACTIVE WORKING MODE, press power switch again for 2 seconds. All leds and display will flash and enter into NORMAL WORKING MODE.

		Descripti	ion of pa	rameters and functions.
Sr. No.	Parameter			Parameter setting method
52		PDIS Parameter		<b>Function</b> : To set display at power OFF mode.
To ch press	ange	PDIS para SET key.	meter,	Use UP/DOWN keys to set desired value.
		Range		At power OFF mode power OFF LED will glow & display will be as below,
Mi	n	Max	Fact. Set	
LE	D	TEMP	LED	LED : Display Will be Blank. OFF : Display will show OFF.
				TEMP : Display will show Temperature.
53	FS Para	ameter		<b>Function</b> : To restore default settings of the controller.
		FS parame SET key.	eter,	Use UP/DOWN keys to set desired value.
		Range		When set to YES all parameters are programmed to factory values
Mi	n	Max Fact. Set		Useful to debug setting related problems
NO	)	YES	NO	
54	EP Para	ameter		Function: To exit from program mode.
To exit programming parameter, press the SET key.				Once the set key is pressed, the controller goes into the normal mode and displays the Room Temperature and all settings are recorded.

#### **Technical Data**

**Housing**: Plastic / Sheet Metal (as per customer

requirement)

**Dimensions** : **Plastic** : (H)400 x (W) 300 x (D)135 mm

Sheet Metal: (H)450 x (W) 400 x (D)200 mm

Mounting : Wall mounting.
Controller : CRC-2052

**Connection** : Spring clamp terminal block.

4 sq. mm wire.

Display : 4 Digit, 1" Dot matrix Display and 13 LEDs for

indication.

Data Storage : Non-Volatile EEPROM Memory.

Power Input (Options) : 415Vac +/-10%, 50-60Hz. 3Phase Supply with Neutral

Operating Temp : 5°C to 50°C(non-condensing).
Storage temp : -20°C to 70°C(non-condensing).

Output

Compressor Relay
Defrost Relay
Evap. Relay
Condenser Relay
Light Relay
Light Relay
Light Relay
LSV Relay
Sensors:

1 5A/230vac
1 10A/230vac
2 5A/230vac
2 5A/230vac
3 5A/230vac
3 10A/230vac
3 10A/230vac
3 10A/230vac

1) Temperature sensor:

Sensor Type : NTC Thermistor.

Resolution : 0.1°C. Accuracy : +/-1°C. Probe Tolerance at 25°C : +/-0.3°C.

Room & Evap Temperature :

Range : -50.0°C to 50.0°C

Analog I/p:

Compressor current (R,Y,B)
Resolution : 0.1Amp.
Accuracy : +/-1 Amp.

Digital Inputs:

HP, LP, Auxiliary / CTH(Compressor Thermal), Oil Pressure Switch(OPS),

Door, SPPR, R-Ph, Y-Ph, B- Ph. **Buzzer**: Internal

RS485 Connectivity : Modbus RTU Protocol

Baud Rate : 9600 Device ID : 1 (By Default)

# <u>Instruction Manual</u> **LVM (Line Voltage Monitor) Three Phase VMRC-10/3**

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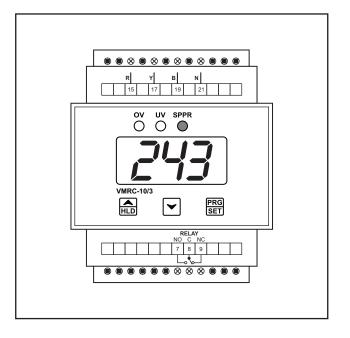
PARAMETER	DESCRIPTION		
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	Get to know your Controller.	29	
	To set program mode.	30	
rEF	To set Reference Voltage.	30	
οU	To set Over voltage Limits.	30	
لان	To set Undervoltage Limits.	31	
unb	To set Un Balance Value.	31	
<i>೬೬</i> ರ	To set Time Delay.	31	
Edr	To set fault recover delay.	32	
[-3	To set Calibration of Voltage.	32	
СУЬ	To set Calibration of Voltage.	32	
Crb	To set Calibration of Voltage.	33	
dSP	To set Display mode.	33	
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### Introduction

**VMRC-10/3** is three phase Line voltage monitor (LVM) used to protect device from Single Phasing, voltage unbalance, phase reversal and under/over voltage. It shows real time voltages between phase and neutral.

There is an Output of alarm relay is given to the controller as SPPR input. Features are easily understood by examples in the instruction below.

# **Get to Know Your Controller**



	ı	Descripti	on of pa	rameters and functions.
Sr. No.	Parameter			Parameter setting method
To set	othe	er paramete	er	
Press 4 seco		old PRG ke	y for	Display will show 'rEF' and scroll the description of the parameter.
		PRG SET		To go to other parameters, use up / down keys.
01	rEF PRR	AMETER		Function : To set Reference voltage.
		the rEF Pa set key.	rameter,	Use UP/DOWN keys to set desired value. Base reference voltage to calculate under voltage and over voltage values.
		Range		
Min		Max	Fact. Set	Min and Max value will change
381	V	415V	415V	according to display type for settings.
				Example: If dsP is L-L then Min= 381V, Max= 415V.
02	oU PAR	AMETER		Function : To set Overvoltage Limits.
		the oV par set key.	ameter,	Use UP/DOWN keys to set desired value.  If the a/c voltages goes above this limit will trip respective a/c on
		Range		
Min	1	Max	Fact. Set	Overvoltage("Ov") fault.
5V		75V	35V	Example: Over voltage is calculated
				depending on Reference voltage + Ov value. i.e, Ov Set Point = Ref + Ov, When controller trip on Ov Fault it will recover when input voltage fall below (Ref - (Ov /2).

	I	Descript	ion of pa	rameters and functions.
Sr. No.	Parameter		ter	Parameter setting method
03	υU PARI	JU PRRAMETER		Function : To set Undervoltage Limits.
To change the uV parameter, press the set key.				Use UP/DOWN keys to set desired value. If the a/c voltages goes below this
		Range		undervoltage("Üv") fault.
Mi		Max	Fact. Set	<b>Example</b> : Under voltage is calculated
5V 75V 35V			35V	depending on Reference voltage - Uv value. i.e Uv Set Point = Ref - Uv, When controller trip on Uv Fault it will recover when input voltage above (Ref – (Uv/2).
04	unb PARAMETER			Function : To set Un Balance value.
		the unb pa set key.	irameter,	Use UP/DOWN keys to set desired value.
		Range		Unbalance fault raised when voltage difference between any of two phases goes above Unb value and recovers when
Mi	n	Max	Fact. Set	
10V		120V	60V	the difference is less than (UNB/2).
05	EEd PARAMETER			Function : To set time delay.
	To change the ttd parameter, press the set key.			Use UP/DOWN keys to set desired value.
		Range		Time delay provided to avoid fals
Mi	Min May Fact Set triggering, when any fault I		triggering, when any fault last more thar TTD value then only fault is raised and this	
086	ес	60Sec	10Sec	fault is applicable to Under voltage, Ove
				voltage and Unbalance fault.(i.e., In case of Phase Loss or Phase sequence faul alarm will come immediately).

		Descript	ion of pa	rameters and functions.
Sr. No.	Parameter		ter	Parameter setting method
06	Edr PARAMETER			Function : To set fault recover delay.
		the tdr par set key.	ameter,	Use UP/DOWN keys to set desired value.
		Range		Time delay provided to add delay in fault
Mi	n	Max	Fact. Set	recover time, to avoid sudden fault triggering and reset.
0Se	ес	240Sec	10Sec	Triggering and reset.
07	Cry PRR	PAMETER		Function: To set calibration of voltage for r-y or r-n phase.
To ch press	ange the	the CrY Pa set key.	arameter,	Use UP/DOWN keys to set desired value.
		Range		This parameter provided to calibration
Mi	n	Max	Fact. Set	voltage reading.
-15	V	15V	0V	When dsP is L-L then it sets calibration for
				r-y. When dsP is L-n then it sets calibration for r-n.
80	08 CYb PARAMETER			Function: To set calibration of voltage for y-b or y-n phase.
		the Cyb pa set key.	arameter,	Use UP/DOWN keys to set desired value.
		Range		This parameter provided to calibration
Mi	n	Max	Fact. Set	voltage reading.
-15	V	15V	0V	
				When dsP is L-L then it sets calibration for y-b. When dsP is L-n then it sets calibration for y-n.

		Descripti	on of pa	rameters and functions.
Sr. No.	Parameter			Parameter setting method
09	Crb PARAMETER			Function: To set calibration of voltage for r-b or b-n phase.
		the Crb pa set key.	rameter,	Use UP/DOWN keys to set desired value.
		Range		This parameter provided to calibration
Mi	n	Max	Fact. Set	voltage reading.
-15	V	15V	0V	When dsP is L-L then it sets calibration for
				r-b. When dsP is L-n then it sets calibration for b-n.
10	dSP PRRI	RMETER		Function : To set view display mode.
To ch press	ange the	the dsP pa set key.	rameter,	Use UP/DOWN keys to set desired value.
		Range		There are two type of display output, Line to Line Voltage (L-L) and Line to Neutral (L-n), Depending on this parameter REF
Mi	n	Max	Fact. Set	
L-l	L	L-n	L-L	parameter also changes.
11	F5 PRRRMETER			Function: To restore the default settings of the controller.
		the FS par set key.	ameter,	Use UP/DOWN keys to set desired value. When set to 1, all parameters are programmed to factory values.
		Range		
Mi	n	Max	Fact. Set	
nC	)	YES	nO	

	Description of parameters and functions.				
Sr. No.	Parameter	Parameter setting method			
12	End PRRRMETER	Function :To end programming.			
To ch press	ange the end parameter, the set key.	Once the set key is pressed, the controller goes into the normal mode and displays the voltage readings.			

# **Technical Data**

Main Functions: Voltage Monitoring.
Phase Sequence Monitoring.
Phase Loss and Phase Unbalance detection.

Uv and Ov Detection.

Settable Uv and Ov Parameter.

: Front : 70mm X 45mm, Dimensions

Depth: 72.3 mm

: R, Y, B Phases and Neutral Input. : Alarm Relay : 5A Resistive. Input

Output

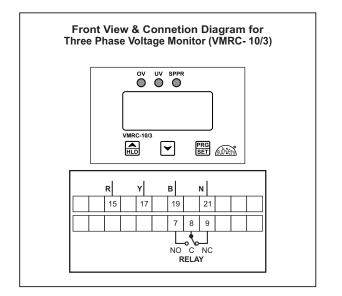
:Voltage and phase sequence monitoring and controlling. Under voltage and Over voltage detection. Application

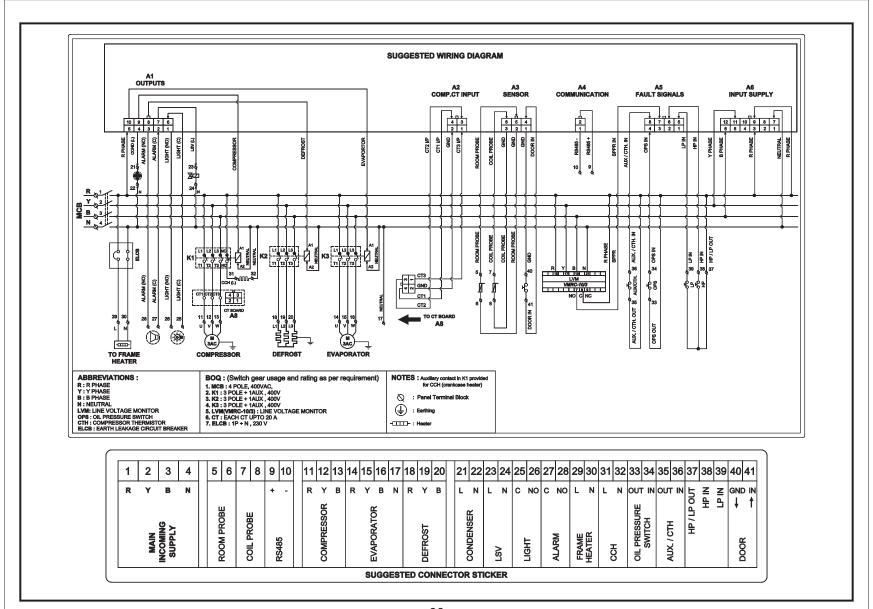
#### General Specification:

Input Voltage Range from 100VAC to 265VAC.

Mounting : Din rail mounting.

**Connections** : Screw terminals : ≤ 2.5sqmm one wire/terminal only.





#### Controller

Controller should be installed in a place protected by vibration, water and corrosive gasses and where ambient temperature does not exceed the values specified in the technical data.

#### **Probe**

To give a correct reading, the probe must be installed in a place protected from thermal influences, which may affect the temperature to be controlled.

#### Caution

**WIRING**: The probe and its corresponding wires should never be installed in a conduit next to control or power supply lines. The electrical wiring should be done as shown in the diagram. The power supply circuit should be connected to a protection switch.

**WARNING:** Improper wiring may cause irreparable damage and personal injury. Kindly ensure that wiring is done by qualified personnel only.

**Maintenance :** Cleaning : Clean the surface of the controller with a soft moist cloth. Do not use abrasive detergents, petrol, alcohol or solvents.

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# **OUR OTHER PRODUCTS**



# **INDIA**

Cold Room Controller
Chiller Controller
Two Compressors Controller
Heating Controller
Humidity Controller
Pressure Controller



Ball Valves
Globe Valves
Hand Valves
Flow Switches
Solenoid Valves