

CRC-1001 / CRC-1001-C



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| PARAMETER | DESCRIPTION                                      | Pg<br>No |
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| BUZ       | To enable or disable Buzzer.                     | 9        |
| AL        | Alarm Relay Enable / Disable.                    | 9        |
| ADT       | HT Power ON alarm delay.                         | 9        |
| ADD       | Alarm/Buzzer output delay at Door open           | 9        |
| THD       | Temperature Hold Duration at Door open           | 1(       |
| UV        | To set under voltage limit.                      | 1(       |
| OV        | To set over voltage limit                        | 1(       |
| V0        | To set voltage differential.                     | 1        |
| V1        | To set time delay for voltage sensing.           | 1        |
| UL        | To set Under current limit.                      | 1        |
| OL        | To set Over current limit.                       | 1:       |
| C2        | To set Current sensing delay.                    | 12       |

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| PARAMETER   | DESCRIPTION  | Pg.<br>No. |
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| LSD         | Light ON at Door open  | 16         |
| PW          | To change password.  | 16         |
| FS          | Factory set parameter.                                       | 16         |
| CRH         | Compressor run Hours.  | 16         |
| CCRH        | Clear Compressor Run Hours.                                  | 17         |
| CLOG        | Clear Clog fault log.  | 17         |
| KEYPAD LOCK | To activate Keypad Lock.                                     | 17         |
| ID          | To set Unit ID. (For CRC-1001-C only)                        | 17         |
| BD          | Baud Rate  | 18         |
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## Introduction

The CRC-1001/CRC-1001-C are single set point cold room controllers. The Sub-Zero CRC-1001/CRC-1001-C are aesthetically superior versions of their predecessors.

The controller controls the defrost in the system based on time based where the compressor is stopped. It is also possible to select the interval between defrosts and a maximum time out after which the defrost is interrupted.

There are safety features which include shutting down the system incase of a fault from a pressure control or similar device.

A series of "safety controls" (delay at start-up, minimum disable time, minimum time between activation) protects the compressors from close starts. In case of probe error or temperature alarm, the instrument signals the event through acoustic signal and by closing the relay contact. By pressing the mute key, the buzzer is silenced.

A number of parameters are displayed alphanumerically to set up the instrument for each specific function.

The CRC-1001/CRC-1001-C controller can be used for several applications with a measuring range from

-40.0°C to 50.0°C.



## Items included

| NO. | ITEMS              | QTY |
|-----|--------------------|-----|
| 1.  | CONTROLLER         | 1   |
| 2.  | NTC SENSOR 3 METER | 1   |
| 3.  | CATALOGUE          | 1   |
| 4.  | 6 X 25 SCREW       | 3   |

|   | (ey             | Introduc                 | tion                          |  | 1  |  |
|---|-----------------|--------------------------|-------------------------------|--|--|--|
| Ŷ   | Lamp ON/OFF Key |                          |                               |  | Up/Volt Key  |  |
| AUX   | A               | uxiliary/Fault           | Log Key                       | $\sim$   | Down/Amp. Key  |  |
| RST   | AI              | arm Reset K              | әу                            | SET  | Set Key  |  |
| **  | D               | efrost Key               |                               | Ċ  | Power Key  |  |
| PRG   | Pi              | ogram Key                |                               |  |  |  |
|   | <u> </u>        | MAIN                     | SYSTEM P                      | ROGRAMM  |  |  |
| 1> US   | BER I           | PROGRAM                  | Press I<br>Progran<br>progran | PRG Key f<br>nming mode<br>n mode.                                 | or 4 seconds to Enter int<br>and press once to escape fror                       |  |
| 2> SE   | ТМ              | ODE                      | Press S                       | SET Key for  | 4 seconds to Enter Set mode  |  |
| 3> FA   | ULT             | LOG                      | Press A<br>View la            | Press AUX/FAULT LOG Key for 2 seconds to<br>View last 9 Fault Log. |  |  |
| 4> Mu   | ute             |                          | Press F                       | Press RST Key to reset alarm relay & buzzer.                       |  |  |
| 5> Ma   | anual           | Defrost                  | Press D                       | Defrost Key for manual defrost.                                    |  |  |
| 6> Vie  | ew C            | urrent                   | Press E<br>current            | )own/Amp k   | Key to see the compressor  |  |
| 7> Vie  | ew Vo           | oltage                   | Press L                       | JP/Volt Key  | to see the voltage.  |  |
| Min: M<br>Fact. S                                       | /INIM<br>Set :  | UM Max : M<br>FACTORY SI | IAXIMUM<br>ETTING(DEF         | AULT)  |  |  |
|   |                 | Descripti                | on of pa                      | rameters   | and functions.   |  |
| Sr.<br>No.  |                 | Paramet                  | er                            | Para   | meter setting method   |  |
| 01  | SET POINT       |                          |                               | To set the cut-out point of the controller.                        |  |  |
| Press and hold SET key<br>for 2 seconds and<br>Release. |                 |                          |                               | Display wil<br>The set po<br>by using th                           | l change to set value.<br>int value can now be changed<br>ine UP/DOWN key. After |  |
|   |                 | Range                    |                               | will see "   | " which confirms that the set  |  |
| Mi  | n               | Max                      | Fact. Set                     | point has b  | been stored in memory.   |  |
|   |                 |                          | 0.000                         |  |  |  |

|                |                                  | Descripti               | ion of pa | rameters and functions.   |  |
|----------------|----------------------------------|-------------------------|-----------|---|--|
| Sr.<br>No.     |                                  | Paramet                 | er        | Parameter setting method  |  |
| To se          | t othe                           | er paramete             | er        |   |  |
| Press<br>2 sec | s & ho<br>onds                   | PRG                     | y for     | Display will show 'P2' and scroll the<br>description of the parameter.<br>To go to other parameters ,<br>use up / down keys.  |  |
| 02             | P2<br>Para                       | ameter                  |           | Function : To set maximum allowable<br>high temperature limit.  |  |
| To ch<br>press | ange<br>the                      | e P2 parame<br>set key. | eter,     | Use UP/DOWN key to set desired value.<br>Once set at a particular value, this will<br>not allow the set point to go above this<br>value and below P3 setting.               |  |
|                |                                  | Range                   |           | <b>Example</b> : Setting this parameter<br>at 30.0°C will not allow the set point to go<br>above 30.0°C also if the temperature<br>reaches 30.0°C, the display will show HT |  |
| Mi             | n                                | Max                     | Fact. Set |   |  |
| Set F<br>+0    | oint<br>.5                       | 50.0°C                  | 50.0°C    | (High Temperature). The alarm will be<br>ON. But at power on till the AL delay is   |  |
|                |                                  |                         |           | over controller will not generate H I Alarm.  |  |
| 03             | P3<br>Para                       | ameter                  |           | Function : To set minimum allowable low temperature limit.  |  |
| To ch<br>press | ange<br>the                      | e P3 parame<br>set key. | eter,     | Use UP/DOWN key to set desired value.<br>Once set at a particular value, this will  |  |
|                |                                  | Range                   |           | not allow the set point to go below this value and above P2 setting.  |  |
| Mi             | n                                | Max                     | Fact. Set |   |  |
| -40.0          | -40.0°C Set Point -40.0°C -0.5°C |                         | -40.0°C   | <b>Example</b> : Setting this parameter<br>at -40.0°C will not allow the set point to<br>go below -40.0°C also if the temperature   |  |
|                |                                  |                         |           | reaches -40.0°C, the display will show<br>LT (Low Temperature). The alarm will be<br>ON.  |  |

|                   | Sr. Parameter Parameter setting method |                       |   |   |  |
|-------------------|--|-----------------------|---|---|--|
| Sr.<br>No.        |  | Paramet               | ter                                     | Parameter setting method  |  |
| 04                | P4<br>Parameter                        |                       |   | Function: To set the differential for<br>compressor restart.  |  |
| To ch<br>press    | ange<br>the s                          | P4 parame<br>set key. | ter,                                    | Use UP/DOWN keys to set desired value   |  |
|                   |  | Range                 |   | point is set at 10.0°C and differential is  |  |
| Mi                | n                                      | Max                   | Fact. Set                               | set at 2.0°C, then when the system  |  |
| 0.5               | °C                                     | 20.0°C                | 2.0°C                                   | cutout. Since the differential is 2.0°C, the<br>comp. Relay will cutin at 12.0°C  |  |
|                   |  |                       |   | (10.0°C + 2.0°C).   |  |
| 05                | P5<br>Para                             | ameter                |   | Function: To set probe calibration.   |  |
| To ch<br>press    | ange<br>the s                          | P5 parame<br>set key. | eter,                                   | Use UP/DOWN keys to set desired value. In time it may be possible that the display may be offset by a degree or so  |  |
|                   |  | Range                 |   | To compensate for this error, you may<br>need to add or minus the degrees   |  |
| Mi                | n                                      | Max                   | Fact. Set                               |   |  |
| -10.0             | ℃                                      | 10.0°C                | 0.0°C                                   | temperature.  |  |
|                   |  |                       |   | <b>Example</b> . The temperature of the display is $28.0^{\circ}$ C, whereas the actual temperature is $30.0^{\circ}$ C. You will need to set this parameter to $2.0^{\circ}$ C, which means that once out of the programmin parameter, the display will show the temperature $30.0^{\circ}$ C ( $28.0^{\circ}$ C + $2.0^{\circ}$ C). |  |
| 06                | P6<br>Para                             | ameter                |   | Function : To set time delay between relay restart time.  |  |
| To ch<br>press    | ange<br>the s                          | P6 parame<br>set key. | eter,                                   | Use UP/DOWN keys to set desired value<br>This parameter is used to protect the far  |  |
|                   |  | Range                 |   | and can be set between 0 to 20 minutes.   |  |
| Min Max Fact. Set |  | Fact. Set             | Example : If this parameter is set at 2 |   |  |
| 1 N               | lin                                    | 20 Min                | 3 Min                                   | minutes, the compressor will cut off at<br>the set temperature, but will not restart<br>for a minimum of 3 minutes, even if the   |  |

|                | I  | Descript              | ion of pa | rameters and functions.  |
|----------------|--|-----------------------|-----------|--|
| Sr.<br>No.     |  | Parame                | ter       | Parameter setting method   |
|                |  |                       |           | parameter is good to protect the life of<br>the compressor when there are power<br>fluctuations and the compressor is<br>switched off and on within a few seconds. |
| 07             | P7<br>Para   | ameter                |           | Function : To set duration of defrost.   |
| To ch<br>press | ange<br>the s  | the P7 Pa<br>set key. | rameter,  | Use UP/DOWN keys to set desired value.   |
|                |  | Range                 |           | for defrost. If set to 0, there will be no   |
| Mi             | n  | Max                   | Fact. Set | defrost cycle  |
| 0 M            | lin  | 99 Min 30 Min         |           | <b>Example :</b> If P7 is set to 30 Mins and P8 parameter is set to 1 Hr. then after   |
|                | I I  |                       |           | every 1 Hr defrosting will take place for<br>30 mins. In defrosting Compressor ,<br>Evap Fan relay will be OFF.  |
| 08             | P8<br>Para   | ameter                |           | Function : To set defrost frequency.   |
| To ch<br>press | ange<br>the s  | the P8 Pa<br>set key. | rameter,  | Use UP/DOWN keys to set desired value.   |
|                |  | Range                 |           | defrost cycles.  |
| Mi             | n  | Max                   | Fact. Set | <b>Example :</b> same as P7 parameter.   |
| 1 H            | rs   | 31 Hrs                | 6 Hrs     |  |
| 09             | P9<br>Parameter  |                       |           | Function : To set power on defrost delay.  |
| To ch<br>paran | To change the P9 Parameter parameter, press the set key. |                       |           | Use UP/DOWN keys to set desired value.<br>This is the amount of time at power on   |
|                |  | Range                 |           | after which defrosting will take place   |
| Mi             | n  | Max                   | Fact. Set |  |
| 0 M            | lin  | 99 Min                | 30 Min    | <b>Example</b> : If P9 parameter is 30 mins<br>then at power after 30 mins defrosting<br>will take place once  |

|   |  | Descript   | ion of pa   | rameters and functions.  |
|---|--|--|---|--|
| Sr.<br>No.  |  | Parameter  |   | Parameter setting method   |
| 10  | BUZ<br>Para  | UZ<br>Parameter  |   | Function: To enable or disable Buzzer.   |
| To ch<br>press  | ange<br>the s  | BUZ param<br>set key.  | neter,  | Use UP/DOWN keys to set desired value.   |
| Mi  | n  | Kange<br>Max   | Fact Set  | DIS : Buzzer Disabled.   |
|   | s  | FNB  | FNB   |  |
| 11  | AL<br>Para   | ameter   |   | Function: This parameter is given to enable/Disable Alarm Relay.   |
| To ch<br>press  | ange<br>the s  | AL parame<br>set key.  | ter,  | Use UP/DOWN keys to set desired value.   |
|   |  | Range  |   | ENB : Buzzer Enabled.<br>DIS : Buzzer Disabled   |
| Min   |  | Max  | East Sat  | Bio : Buzzor Bioubiou.   |
|   |  | Intux  | raci. Sei   |  |
| DI  | S  | ENB  | ENB   |  |
| DI<br>12  | S<br>ADT<br>Para   | ENB  | ENB   | <b>Function :</b> This parameter is used to se HT power on delay for alarm.  |
| DI<br>12<br>To ch<br>press                                | ADT<br>Para<br>ange  | ENB<br>ameter<br>the ADT pa  | ENB<br>arameter,  | Function : This parameter is used to se<br>HT power on delay for alarm.<br>Use UP/DOWN keys to set desired value.  |
| DI<br>12<br>To ch<br>press                                | ADT<br>Para<br>ange  | ENB<br>ameter<br>the ADT pr<br>set key.<br>Range   | ENB<br>arameter,  | Function : This parameter is used to se<br>HT power on delay for alarm.<br>Use UP/DOWN keys to set desired value.<br>Example : If you set this parameter to 20<br>once the power is switched on, the H   |
| DI<br>12<br>To ch<br>press<br>Mi                          | ADT<br>Para<br>ange<br>the s   | ENB<br>ameter<br>the ADT pr<br>set key.<br>Range<br>Max  | Fact. Set   | Function : This parameter is used to set<br>HT power on delay for alarm.<br>Use UP/DOWN keys to set desired value.<br>Example : If you set this parameter to 20<br>once the power is switched on, the H<br>alarm will not activate for 20 minutes after<br>the neuron is guitched on. This is more   |
| DI<br>DI<br>To ch<br>press<br>Mi<br>0 M                   | ADT<br>Para<br>ange<br>the s<br>n  | ENB<br>ameter<br>the ADT pr<br>set key.<br>Range<br>Max<br>99 Min  | Fact. Set<br>ENB<br>arameter,<br>Fact. Set<br>30 Min              | Function : This parameter is used to se<br>HT power on delay for alarm.<br>Use UP/DOWN keys to set desired value.<br>Example : If you set this parameter to 20<br>once the power is switched on, the H<br>alarm will not activate for 20 minutes after<br>the power is switched on. This is most<br>useful to avoid the nuisance alarms whe  |
| DI<br>12<br>To ch<br>press<br>Mi<br>0 M                   | ADT<br>Para<br>ange<br>the s   | ENB<br>ameter<br>the ADT pr<br>set key.<br>Range<br>Max<br>99 Min  | Fact. Set<br>ENB<br>arameter,<br>Fact. Set<br>30 Min              | Function : This parameter is used to se<br>HT power on delay for alarm.<br>Use UP/DOWN keys to set desired value.<br>Example : If you set this parameter to 20<br>once the power is switched on, the H<br>alarm will not activate for 20 minutes afte<br>the power is switched on. This is mos<br>useful to avoid the nuisance alarms whe<br>the ambients are high when the machin-<br>is switched on after a long time.   |
| DI<br>To ch<br>press<br>Mi<br>0 M                         | ADT<br>Para<br>ange<br>the s<br><b>n</b><br>lin                          | ENB<br>ameter<br>the ADT pr<br>set key.<br>Range<br>Max<br>99 Min  | Fact. Set<br>ENB<br>arameter,<br>Fact. Set<br>30 Min              | Function : This parameter is used to set<br>HT power on delay for alarm.<br>Use UP/DOWN keys to set desired value.<br>Example : If you set this parameter to 20<br>once the power is switched on, the H<br>alarm will not activate for 20 minutes after<br>the power is switched on. This is mos<br>useful to avoid the nuisance alarms when<br>the ambients are high when the machini<br>is switched on after a long time.<br>Function : This parameter is used for<br>time delay to activate Alarm/Buzzer relay<br>at Door Open.   |
| DI<br>To ch<br>press<br>Mi<br>0 M<br>13<br>To ch<br>press | ADT<br>Para<br>ange<br>the s<br>n<br>lin<br>ADE<br>Para<br>ange<br>the s | ENB<br>ameter<br>the ADT preset key.<br>Range<br>Max<br>99 Min<br>ameter<br>the ADD preset key.<br>Range         | Fact. Set<br>ENB<br>arameter,<br>30 Min<br>arameter,              | Function : This parameter is used to se<br>HT power on delay for alarm.<br>Use UP/DOWN keys to set desired value.<br>Example : If you set this parameter to 20<br>once the power is switched on, the H<br>alarm will not activate for 20 minutes afte<br>the power is switched on. This is mos<br>useful to avoid the nuisance alarms whe<br>the ambients are high when the machin<br>is switched on after a long time.<br>Function : This parameter is used fo<br>time delay to activate Alarm/Buzzer relay<br>at Door Open.<br>Use UP/DOWN keys to set desired value.<br>Example : This Parameter is set to 60 Se<br>& Door is open then Alarm/Buzzer will be            |
| III<br>III<br>III<br>III<br>III<br>III<br>III<br>III      | ADT<br>Para<br>ange<br>the s<br>n<br>lin<br>ADE<br>Para<br>ange<br>the s | ENB<br>ameter<br>the ADT paset key.<br>Range<br>Max<br>99 Min<br>ameter<br>the ADD p<br>set key.<br>Range<br>Max | Fact. Set<br>ENB<br>arameter,<br>30 Min<br>arameter,<br>Fact. Set | Function : This parameter is used to set<br>HT power on delay for alarm.<br>Use UP/DOWN keys to set desired value.<br>Example : If you set this parameter to 20<br>once the power is switched on, the H<br>alarm will not activate for 20 minutes afte<br>the power is switched on. This is mos<br>useful to avoid the nuisance alarms when<br>the ambients are high when the machin-<br>is switched on after a long time.<br>Function : This parameter is used for<br>time delay to activate Alarm/Buzzer relay<br>at Door Open.<br>Use UP/DOWN keys to set desired value.<br>Example : This Parameter is set to 60 Set<br>& Door is open then Alarm/Buzzer will be<br>ON |

|                | Descri                        | ption of pa              | arameters and functions.  |  |
|----------------|-------------------------------|--------------------------|---|--|
| Sr.<br>No.     | Para                          | neter                    | Parameter setting method  |  |
| 14             | THD<br>Parameter              |                          | Function : This parameter is used to seiduration for temperature hold at door open.   |  |
| To ch<br>press | ange the TH<br>the set key.   | D parameter,             | Use UP/DOWN keys to set desired value.  |  |
|                | Rang                          | e                        | Example : This Parameter is set to 60sec,<br>Room Temperature is -18.0°C & Door   |  |
| Mi             | n Max                         | Fact. Set                | open condition occurs then Room Temp  |  |
| 0 s            | sec 300 sec 0 sec             |                          | value<br>-18.0°C at Door open condition will be hold<br>for the 60sec, if Room Temperature is<br>increasing.<br>After over the Temperature hold duration<br>display temperature will be increased by<br>0.1°C at every sec until it reaches current |  |
|                |                               |                          | If this parameter is set to 0, then this feature will be disabled.  |  |
| 15             | UV<br>Parameter               |                          | Function: To set under voltage limit.   |  |
| To ch<br>press | ange UV para<br>the set key.  | imeter,                  | Use UP/DOWN keys to set desired value.  |  |
|                | Rang                          | e                        | <b>Example :</b> If this parameter is set to  |  |
| Mi             | n Max                         | Fact. Set                | will show UV fault on display and   |  |
| 180            | )V (OV-10                     | )V 180V                  | Compressor Relay will be OFF.   |  |
| 16             | OV<br>Parameter               |                          | Function : To set over voltage limit.   |  |
| To ch<br>parar | ange the OV<br>neter, press t | Parameter<br>he set key. | Use UP/DOWN keys to set desired value.<br><b>Example</b> : If this parameter is set to  |  |
| Mi             | n Max                         | Fact. Set                | 240V it will show OV fault on display and   |  |
| (UV+           | Min Max Fact. Set             |                          | Compressor Relay will be OFF.   |  |
|                | 1                             | 1                        |   |  |

| Sr.<br>No.     |                    | Paramet                   | er                 | Parameter setting method  |
|----------------|--------------------|---------------------------|--------------------|---|
| 17             | V0<br>Para         | ameter                    |                    | Function : To set voltage differential.   |
| To ch<br>parar | ange<br>neter      | the V0 Par<br>, press the | ameter<br>set key. | Use UP/DOWN keys to set desired value.<br><b>Example</b> : If this parameter is set to 5V<br>then for OV fault when voltage is grater   |
|                |                    | Range                     |                    | than OV-5 then only this fault is cleared.  |
| Mi             | n                  | Max                       | Fact. Set          | For UV fault then when the voltage is   |
| 5\             | /                  | 50V                       | 5V                 | will be cleared.  |
| 18             | V1<br>Para         | ameter                    |                    | Function : To set time delay for voltage sensing.   |
| To ch<br>parar | ange<br>neter      | the V1 Par<br>, press the | ameter<br>set key. | Use UP/DOWN keys to set desired value.<br><b>Example :</b> If V1 parameter is 5, then if  |
|                |                    | Range                     |                    | voltage fault condition occures and stays   |
| Mi             | Min Max Fact. Set  |                           | Fact. Set          | continuously for 5 sec then only fault is valid.  |
| 5 S            | 5 Sec 30 Sec 5 Sec |                           | 5 Sec              |   |
| 19             | UL<br>Para         | ameter                    |                    | Function : To set Under current limit.  |
| To ch<br>parar | ange<br>neter      | the UL Par<br>press the   | ameter<br>set key. | Use UP/DOWN keys to set desired value.  |
| -              |                    | Range                     |                    | compressor incase it draws lower curren   |
| Mi             | n                  | Max                       | Fact. Set          | than the set current.   |
| 0.0            | A                  | (OL-1.0)A                 | 1.0A               | the controller will trip compressor if i  |
|                |                    |                           |                    | restart the compressor after the set time<br>delay. If after 3 retries within 1hour, curren<br>drawn is still less than 1.0A, the controlle<br>will trip the compressor on fault and<br>activate the respective alarm relay. Also<br>display will flash "UL". |

|                | 0  | Descript              | ion of pa | rameters and functions.  |  |
|----------------|--|-----------------------|-----------|--|--|
| Sr.<br>No.     |  | Parameter             |           | Parameter setting method   |  |
| 20             | OL<br>Para                                     | meter                 |           | Function : To set Over current limit.  |  |
| To ch<br>press | ange<br>the s                                  | the OL par<br>et key. | ameter,   | Use UP/DOWN keys to set desired value.   |  |
|                |  | Range                 |           | This parameter used to switch off the  |  |
| Mi             | in Max Fact. Set                               |                       | Fact. Set | than the set current.  |  |
| (UL+1          | .0)A   | )A 18.0A 10.0A        |           | A <b>Example :</b> If this parameter is set a 10.0A, the controller will trip compressor i it draws more than 10.0A. Controller wil restart the compressor after the set time delay. If after 3 retries within 1hour current drawn is still more than 10.0A, the controller will trip the compressor on faul and activate the respective alarm relay Also display will flash "OL". |  |
| 21<br>To ch    | C2<br>Para<br>ange                             | meter<br>the C2 par   | ameter.   | Function: To set Current sensing delay.  |  |
| press          | the s  | et key.               |           | value.   |  |
|                |  | Range                 | 1         | Example : If C2 parameter is set to 5 Sec  |  |
| Mi             | n  | Мах                   | Fact. Set | then, any current fault will be valid only when it exists for more than 5 sec.   |  |
| 5 S            | ec   | 60 Sec                | 5 Sec     |  |  |
| 22             | D0<br>Para                                     | imeter                |           | Function : To enable or Disable HP sensing.  |  |
| To ch<br>press | To change the D0 parameter, press the set key. |                       |           | Use UP/DOWN keys to set desired value.   |  |
|                | Range  |                       |           | Example :<br>If this parameter is set to   |  |
| Mi             | n  | Max                   | Fact. Set | ENB = HP sensing is enabled.   |  |
| DI             | S  | ENB                   | ENB       | Setting this parameter to disable will<br>ignore HP fault for compressor. If this<br>parameter is set to Enable then controller<br>will detect HP trip.  |  |

| Sr.<br>No.     |               | Parameter             |           | Parameter setting method  |
|----------------|---------------|-----------------------|-----------|---|
| 23             | D1<br>Para    | D1<br>Parameter       |           | Function: To enable or disable LP sensing.  |
| To ch<br>parar | ange<br>neter | D1<br>, press the     | set key.  | Use UP/DOWN keys to set desired value.  |
|                |               | Range                 |           | Example:  |
| Mi             | n             | Max                   | Fact. Set | If this parameter is set to   |
| DI             | S             | ENB                   | ENB       | ENB = LP sensing is enabled.<br>DIS = LP sensing is disabled.   |
|                |               |                       |           | Setting this parameter to disable will<br>ignore LP fault for compressor. If this<br>parameter is set to Enable then controller<br>will detect LP trip. |
| 24             | D2<br>Para    | ameter                |           | Function: To set fault sensing logic.   |
| To ch<br>press | ange<br>the s | D2 parame<br>set key. | eter,     | Use UP/DOWN keys to set desired value.  |
|                |               | Range                 |           | 0v = 0V at HP/LP/AUX input will be  |
| Mi             | n             | Max                   | Fact. Set | sensed as fault and trip the  |
| 0\             | /             | 230V                  | 230V      | 230V = 230V at HP/LP/AUX input will be<br>sensed as fault and trip the  |
|                |               |                       |           | sensed as fault and trip the compressor.  |
| 25             | D3<br>Para    | ameter                |           | Function : To set LP sensing delay.   |
| To ch<br>press | ange<br>the s | D3 parame<br>set key. | eter,     | Use UP/DOWN keys to set desired value   |
|                |               | Range                 |           | <b>Example :</b> If this parameter is set at 3  |
| Mi             | n             | Max                   | Fact. Set | pressure alarm for 30 sec fror  |
| 0 S            | ес            | 180 Sec               | 30 Sec    | compressor on. In this manner, a fals   |
|                |               |                       |           | at compressor start up.   |

| er<br>mge<br>ax<br>TO<br>TO<br>er<br>arame<br>yy.<br>mge<br>ax<br>FF              | eter,<br>Fact. Set<br>MAN<br>eter,<br>Fact. Set<br>CYC | Function : To set reset mode for HP fault.<br>Use UP/DOWN keys to set desired<br>value.<br>MAN = Manual Mode<br>AUTO = Auto mode<br>If this parameter set to "MAN" mode HP<br>fault will be cleared only after pressing<br>reset key for 2 seconds.<br>If this parameter is set to "AUTO" mode<br>HP fault will be cleared automatically<br>when it is healthy.<br>Function : To set Compressor Relay<br>status on Probe Failure.<br>Use UP/DOWN keys to set desired<br>value.<br>When set to<br>ON = Relay will stay ON.<br>CYC = Relay performs a duty cycle of<br>10 minutes ON and 4 minutes OFF.<br>OFF = Relay will stay OFF. |
|---|--|---|
| aram<br>aram<br><b>nge</b><br>ax<br>ITO<br>Per<br>arame<br>yy.<br>nge<br>ax<br>FF | eter,<br>Fact. Set<br>MAN<br>eter,<br>Fact. Set<br>CYC | Use UP/DOWN keys to set desired<br>value.<br>MAN = Manual Mode<br>AUTO = Auto mode<br>If this parameter set to "MAN" mode HP<br>fault will be cleared only after pressing<br>reset key for 2 seconds.<br>If this parameter is set to "AUTO" mode<br>HP fault will be cleared automatically<br>when it is healthy.<br>Function : To set Compressor Relay<br>status on Probe Failure.<br>Use UP/DOWN keys to set desired<br>value.<br>When set to<br>ON = Relay will stay ON.<br>CYC = Relay performs a duty cycle of<br>10 minutes ON and 4 minutes OFF.<br>OFF = Relay will stay OFF.   |
| nge<br>ax<br>ITO<br>ITO<br>er<br>arame<br>yy.<br>nge<br>ax<br>FF                  | Fact. Set<br>MAN<br>eter,<br>Fact. Set<br>CYC          | MAN = Manual Mode<br>AUTO = Auto mode<br>If this parameter set to "MAN" mode HP<br>fault will be cleared only after pressing<br>reset key for 2 seconds.<br>If this parameter is set to "AUTO" mode<br>HP fault will be cleared automatically<br>when it is healthy.<br>Function : To set Compressor Relay<br>status on Probe Failure.<br>Use UP/DOWN keys to set desired<br>value.<br>When set to<br>ON = Relay will stay ON.<br>CYC = Relay performs a duty cycle of<br>10 minutes ON and 4 minutes OFF.<br>OFF = Relay will stay OFF.  |
| ax<br>JTO<br>arame<br>ay.<br>nge<br>ax<br>FF                                      | Fact. Set<br>MAN<br>eter,<br>Fact. Set<br>CYC          | AUTO = Auto mode<br>If this parameter set to "MAN" mode HP<br>fault will be cleared only after pressing<br>reset key for 2 seconds.<br>If this parameter is set to "AUTO" mode<br>HP fault will be cleared automatically<br>when it is healthy.<br>Function : To set Compressor Relay<br>status on Probe Failure.<br>Use UP/DOWN keys to set desired<br>value.<br>When set to<br>ON = Relay will stay ON.<br>CYC = Relay performs a duty cycle of<br>10 minutes ON and 4 minutes OFF.<br>OFF = Relay will stay OFF.   |
| er<br>arame<br>y.<br><b>nge</b><br><b>ax</b><br>FF                                | MAN<br>eter,<br>Fact. Set<br>CYC                       | If this parameter set to "MAN" mode HP<br>fault will be cleared only after pressing<br>reset key for 2 seconds.<br>If this parameter is set to "AUTO" mode<br>HP fault will be cleared automatically<br>when it is healthy.<br>Function : To set Compressor Relay<br>status on Probe Failure.<br>Use UP/DOWN keys to set desired<br>value.<br>When set to<br>ON = Relay will stay ON.<br>CYC = Relay performs a duty cycle of<br>10 minutes ON and 4 minutes OFF.<br>OFF = Relay will stay OFF.   |
| er<br>arame<br>ey.<br><b>nge</b><br><b>ax</b><br>FF                               | eter,<br>Fact. Set                                     | Function : To set Compressor Relay<br>status on Probe Failure.<br>Use UP/DOWN keys to set desired<br>value.<br>When set to<br>ON = Relay will stay ON.<br>CYC = Relay performs a duty cycle of<br>10 minutes ON and 4 minutes OFF.<br>OFF = Relay will stay OFF.  |
| aramo<br>ey.<br><b>nge</b><br>ax<br>FF  | eter,<br>Fact. Set                                     | Use UP/DOWN keys to set desired<br>value.<br>When set to<br>ON = Relay will stay ON.<br>CYC = Relay performs a duty cycle of<br>10 minutes ON and 4 minutes OFF.<br>OFF = Relay will stay OFF.  |
| nge<br>ax<br>FF   | Fact. Set  | When set to<br>ON = Relay will stay ON.<br>CYC = Relay performs a duty cycle of<br>10 minutes ON and 4 minutes OFF.<br>OFF = Relay will stay OFF.   |
| <b>ax</b><br>FF   | Fact. Set  | CYC = Relay performs a duty cycle of<br>10 minutes ON and 4 minutes OFF.<br>OFF = Relay will stay OFF.  |
| FF  | CYC  | OFF = Relay will stay OFF.  |
|   |  |   |
| er  |  | Function : To set Evap fan status when compressor is OFF.   |
| arame<br>y.   | eter,  | Use UP/DOWN keys to set desired value   |
| nge   |  | OFF = Evaporator Fan will stay OFF.   |
| ах  | Fact. Set  | at compressor OFF condition.  |
| DN  | ON   | ]   |
|   | /.<br>ige<br>ix<br>N                                   | nge<br>Ix Fact. Set<br>N ON   |

| Sr.<br>No.                                    |                   | Parame               | ter       | Parameter setting method  |
|---|-------------------|----------------------|-----------|---|
| 29  | E3<br>Para        | ameter               |           | Function : To set Crankcase Heater operation when compressor is OFF.  |
| To change E3 parameter,<br>press the set key. |                   |                      |           | Use UP/DOWN keys to set desired value.  |
| Range   |                   |                      |           | OFF = Crankcase Heater will stay OFF.   |
| Mi  | Min Max Fact. Set |                      |           | at compressor OFF condition.  |
| OF  | FF ON ON          |                      |           |   |
| 30 E4<br>Parameter                            |                   |                      |           | Function: To set EVAP Fan operation at door open.   |
| To change E4 parameter, press the set key.    |                   |                      |           | Use UP/DOWN keys to set desired value.  |
|   |                   | Range                |           | OFF = Evap Fan will stay OFF.   |
| Mi  | Min Max Fact. Set |                      |           | ON = Evap Fan will stay ON.   |
| OF  | F ON ON           |                      | ON        | at door open condition.   |
| 31  | E7                |                      |           | Function: To set Display at defrosting.   |
| To change E7 parameter,<br>press the SET key. |                   |                      |           | Use UP/DOWN keys to set desired value.  |
| Range   |                   |                      |           | TEMP = At defrosting temperature  |
| Min Max Fact. Set                             |                   |                      | Fact. Set | will be dispalyed.<br>DEFR = At Defrosting 'Defrost ON'<br>will scroll.   |
| TEN   | TEMP DEFR TEMP    |                      |           |   |
| 32 LD<br>Parameter                            |                   |                      |           | Function : To set time delay to switch off the light .  |
| To ch<br>press                                | ange<br>the \$    | LD param<br>SET key. | eter,     | Use UP/DOWN keys to set desired value.  |
|   |                   | Range                |           | This parameter is used set the time dela<br>to automatically switch off the light. If LD i<br>set to 0 then this parameter is disabled. |
| Mi  | n                 | Max                  | Fact. Set |   |
| 0 N   | lin 30 Min 7 Min  |                      | 7 Min     | <b>Example :</b> If this parameter is set to 7 min then, when light is switched ON after mins it will be switch OFF automatically.      |

|  |  | Descript              | ion of pa | rameters and functions.  |
|--|--|-----------------------|-----------|--|
| Sr.<br>No.                                 | Sr. Parameter<br>No.                           |                       |           | Parameter setting method   |
| 33   | LSD<br>Para                                    | ameter                |           | Function : This parameter is used to enable / disable light relay ON at door open. |
| To ch<br>press                             | ange<br>the \$                                 | LSD parar<br>SET key. | neter,    | Use UP/DOWN keys to set desired value.<br>If this parameter is set to Enable then  |
|  | Range  |                       |           | whenever Door get open, the Light Relay  |
| Mi   | n  | Мах                   | Fact. Set |  |
| DI   | S  | ENB                   | DIS       | If this parameter is set to Disable then<br>Light Relay will be ON/OFF functioning |
|  |  |                       |           | manually and as per LD parameter.  |
| 34   | PW<br>Para                                     | ameter                |           | Function : To change password.   |
| To change PW parameter, press the SET key. |  |                       |           | Use UP/DOWN key to change password.  |
|  |  | Range                 |           | User can enter into program  |
| Mi   | n  | Max Fact. Set         |           | entered. If the password is wrong it will<br>show 'INVALID PASSWORD'.              |
| 0  |  | 9999 0                |           |  |
| 35   | <b>35</b> FS<br>Parameter                      |                       |           | Function : To restore default settings of the controller.                          |
| To cha                                     | To change FS parameter,<br>press the SET key.  |                       |           | Use UP/DOWN keys to set desired value.   |
| 1  | Range  |                       |           | When set to YES all parameters are   |
| Mi   | n  | Max                   | Fact. Set | programmed to factory values.  |
| NC   | )  | YES                   | NO        | Useful to debug setting related problems.  |
| 36   | CRH<br>Para                                    | H<br>ameter           |           | Function: Compressor run Hours.  |
| To cha<br>press                            | To change CRH parameter,<br>press the SET key. |                       |           | It will display compressor run hours. It's a read only parameter.                  |
|  |  |                       |           | 16   |

| Sr. Parameter<br>No.  |  |                        |                 | Parameter setting method  |
|---|--|------------------------|-----------------|---|
| 37  | 7 CCRH   |                        |                 | Function : Clear Compressor Run Hours.  |
| To change CCRH parameter,<br>press the SET key.<br>Range<br>Min Max Fact. Set |  |                        | ameter,         | If this parameter is set to 'YES'<br>compressor run hours (CRH) are<br>cleared. |
|   |  |                        | Fact. Set       |   |
| N   | 5  | YES NO                 |                 |   |
| 38 CLOG   |  |                        | I               | Function : Clear Clog fault log.  |
| To change CLOG parameter,<br>press the SET key.                               |  |                        | ameter,         | If this parameter is set to 'YES' Clog faul log are cleared.                    |
| Range   |  |                        |                 |   |
| Mi  | n  | Max Fact. Set          |                 |   |
| N   | IO YES NO  |                        |                 |   |
| 39 KEYPAD LOCK  |  |                        | <               | Function: To activate Keypad Lock.  |
| To ch<br>parar  | ange<br>neter,                                     | Keypad Lo<br>press the | ock<br>set key. | This parameter can lock the keypad so<br>that tempering is not possible by by   |
| Range   |  |                        |                 |   |
| Mi  | Min Max Fact. Set                                  |                        | Fact. Set       | NO - deactivates keypad lock.<br>YES - activates keypad lock.                   |
| N   | NO YES NO  |                        | NO              | When looked all parameters can ask he   |
|   |  |                        |                 | viewed, but not modified.   |
| 40 ID<br>Parameter  |  |                        |                 | Function: To set Unit ID.<br>(For CRC-1001-C only)                              |
| 40  | To change Unit ID<br>parameter, press the SET key. |                        |                 | This parameter is used to set the Unit ID o the device.                         |
| 40<br>To ch<br>parar  | notei,   | Range                  |                 |   |
| 40<br>To ch<br>parar  |  |                        |                 | 1   |
| 40<br>To ch<br>parar<br>Mi  | n  | Max                    | Fact. Set       |   |

| Description of pa                                     |                 |        |           | rameters and functions.  |
|---|-----------------|--------|-----------|--|
| Sr. Parameter<br>No.                                  |                 |        |           | Parameter setting method   |
| 41  | BD<br>Para      | ameter |           | Function : To change Baud Rate.<br>(only for CRC-1001-C)   |
| To change the Baud Rate parameter, press the SET key. |                 |        |           | Use Up/Down keys to set desired value.<br>Communication baud rate from 9600 to   |
| Range   |                 |        |           | 38400 bps.   |
| Mi  | n Max Fact. Set |        |           | 9.6 = 9600 bsp   |
| 9.6   | 0.6 38.4 -      |        |           | 19.2 = 19200 bsp<br>38.4 = 38400 bsp   |
| 42  | PO<br>Para      | ameter |           | Function : To enable/disable Power<br>Switch.  |
| To change PO parameter, press the SET key.            |                 |        |           | Use UP/DOWN keys to get desired<br>value & press SET key to confirm.   |
| Range   |                 |        |           | DIS = Disable power switch   |
| Mi  | n               | Max    | Fact. Set | ENB = Enables power switch   |
|   | 8               | ENB    | DIS       | Controller has power switch, which if<br>enable puts controller in active or stand<br>by state.<br>If press for 2 seconds controller will go in<br>stand by mode, display will scroll<br>message "STAND BY MODE".<br>To again switch to ACTIVE WORKING<br>MODE, press power switch again for 2<br>seconds. |
| 43  | EP<br>Para      | ameter |           | Function: To end programming.  |
| To end programming parameter, press the set key.      |                 |        |           | Once the SET key is pressed, the control goes into the normal mode and displays the temperature and all settings are recorded.   |
|   |                 |        |           | 18   |

| : Red Ploycarbonate plastic.<br>: Length 227mm, Width 200mm, Depth 93 mm |
|--|
| : Length 227mm, Width 200mm, Depth 93 mm                                 |
| oga:,aaooani, _ opai oo  |
| : Panel/Wall mounting with screws.                                       |
| : Screw terminal blocks.   |
| ≤ 2.5sq mm one wire/terminal only.                                       |
| : 0.56", 5X7 Dot Matrix LED display.                                     |
| : Non-Volatile EEPROM Memory.  |
| : 230Vac +/-10%, 50-60Hz, Other on request.                              |
| : 5°C to 50°C(non-condensing).   |
| : -20°C to 70°C(non-condensing).   |
| :  |
| : 20A/250Vac.  |
| : 10(3)A/250Vac.   |
| : 8(2)A/250Vac.  |
| : 5A/250Vac.   |
| : 5A/250Vac.   |
| : 1 NTC Probe.   |
| : -40.0°C to 50.0°C.   |
| : 0.1°C.   |
| : +/-1°C.  |
| <b>C</b> : +/-0.3°C.   |
| : SZ-B75. 10V,10mA.  |
| : Modbus RTU Protocol  |
| Baud Rate : 9600 Settable, N, 8, 1                                       |
| Device ID : 1 (By Default)   |
|  |





## Controller

Controller should be installed in a place protected by vibration, water and corrosive gasses and where ambient temperature does not exceed the values specified in the technical data.

#### Probe

To give a correct reading, the probe must be installed in a place protected from thermal influences, which may affect the temperature to be controlled.

### Caution

**WIRING :** The probe and its corresponding wires should never be installed in a conduit next to control or power supply lines. The electrical wiring should be done as shown in the diagram. The power supply circuit should be connected to a protection switch. The terminals admit wires of upto 2.5sq mm.

**WARNING :** Improper wiring may cause irreparable damage and personal injury. Kindly ensure that wiring is done by qualified personnel only.

**Maintenance :** Cleaning : Clean the surface of the controller with a soft moist cloth. Do not use abrasive detergents, petrol, alcohol or solvents.

### Notice

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## Warranty

This product is warranted against defects in materials and workmanship for a period of one year from the date of purchase. During the warranty period, product determined by us to be defective in form or function will be repaired or, at our option, replaced at no charge. This warranty does not apply if the product has been damaged by accident, abuse, and misuse or as a result of service or modification other than by the company. This warranty is in lieu of any other warranty expressed or implied. In no event shall the company be held liable for incidental or consequential damages, such as lost revenue or lost business opportunity arising from the purchase of this product.

# **OUR OTHER PRODUCTS**



INDIA Cold Room Controller Chiller Controller Two Compressors Controller Heating Controller Humidity Controller Pressure Controller



Ball Valves Globe Valves Hand Valves Flow Switches Solenoid Valves